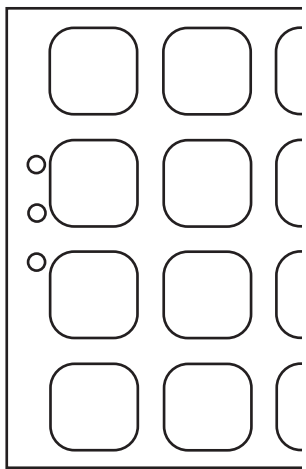
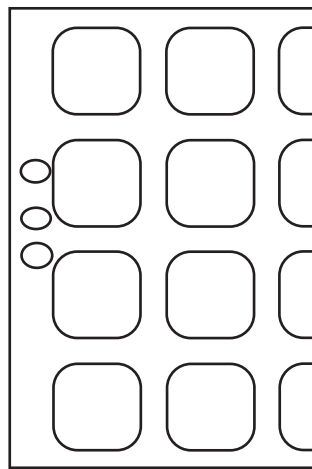


\* **IMPORTANT:** The bottom and left edge of the overlay must be cut with careful precision to ensure correct alignment of the sensing holes.

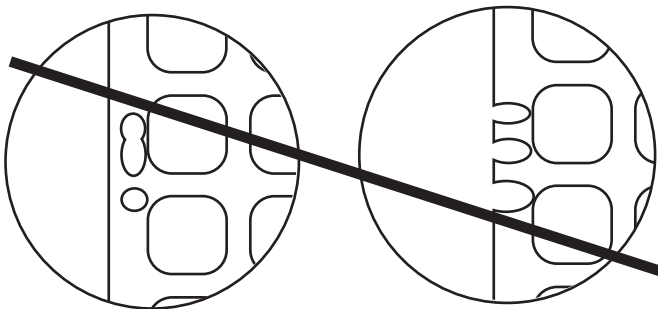
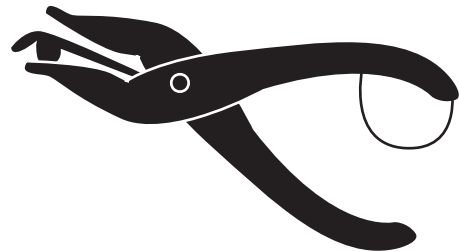


1.



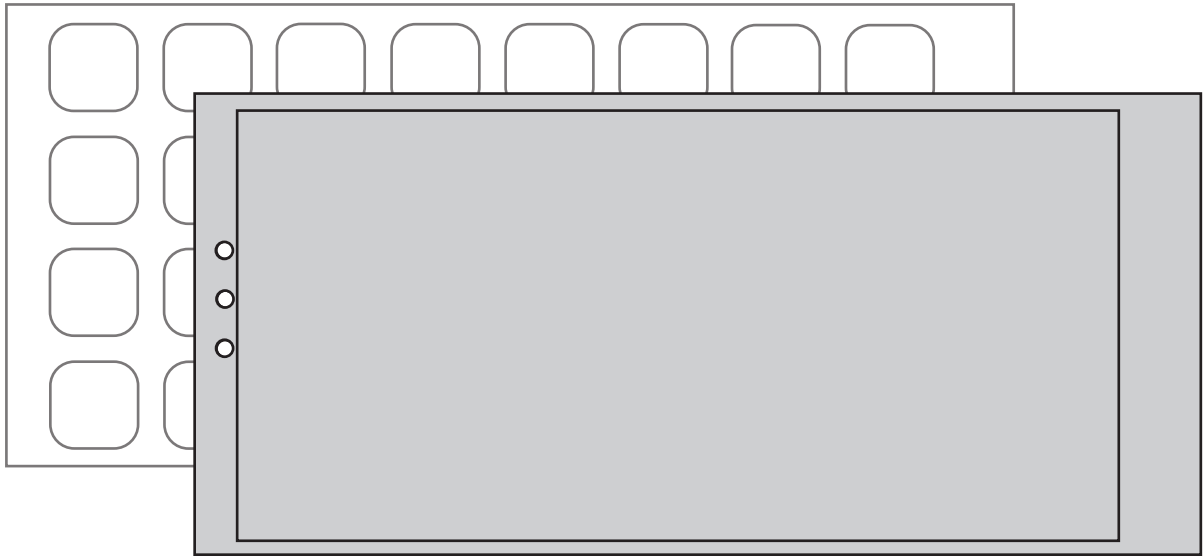
2.

\* **IMPORTANT:** If a hole has not been punched accurately, it is ok to re-punch the same hole, increasing its size.



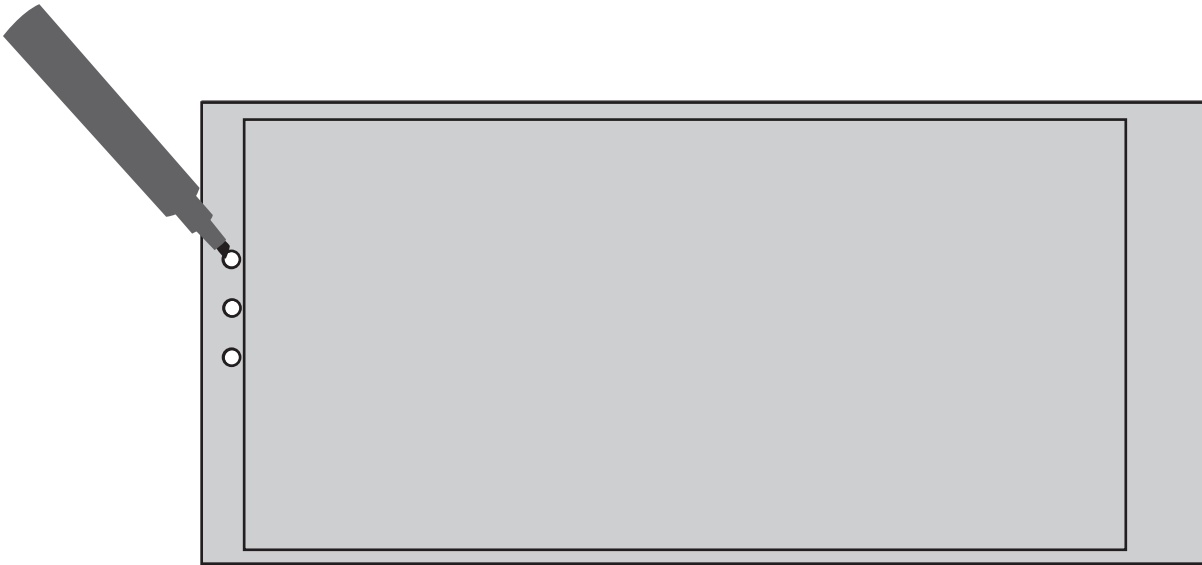
When enlarging the holes, avoid connecting one hole to another or to the edge of the overlay.

When using overlays that do not show hole placement, follow these steps prior to laminating



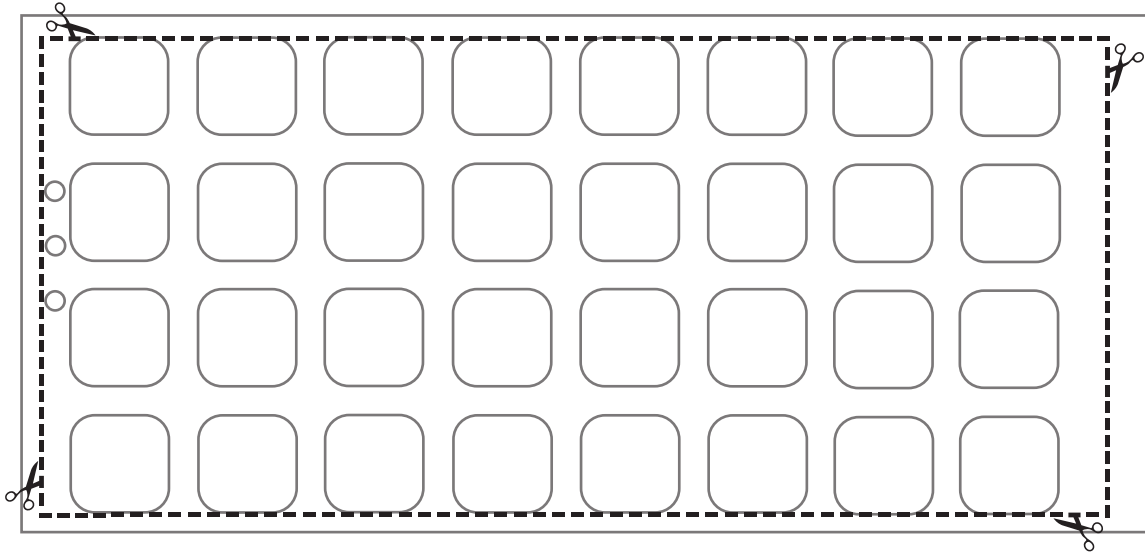
1. Place Overlay Template over the overlay.

**The bottom left corner of the overlay should align with the bottom left corner of the template.**



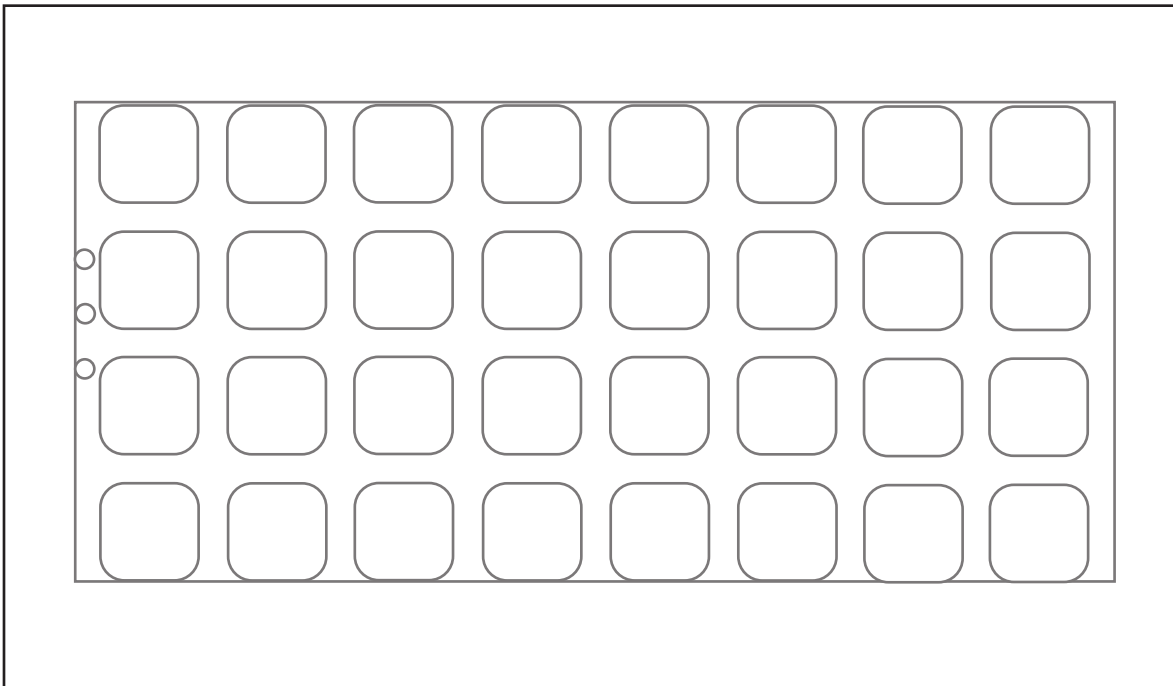
2. Trace sensor holes onto the overlay.

# Laminating Overlays

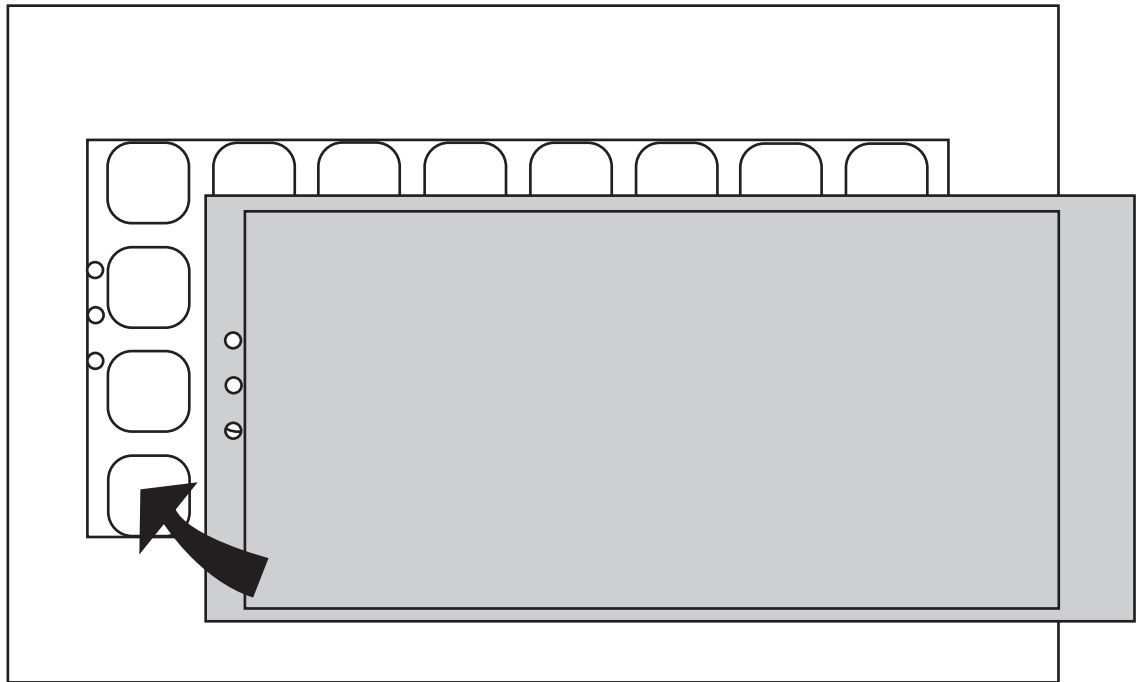


1. Cut out the overlay:

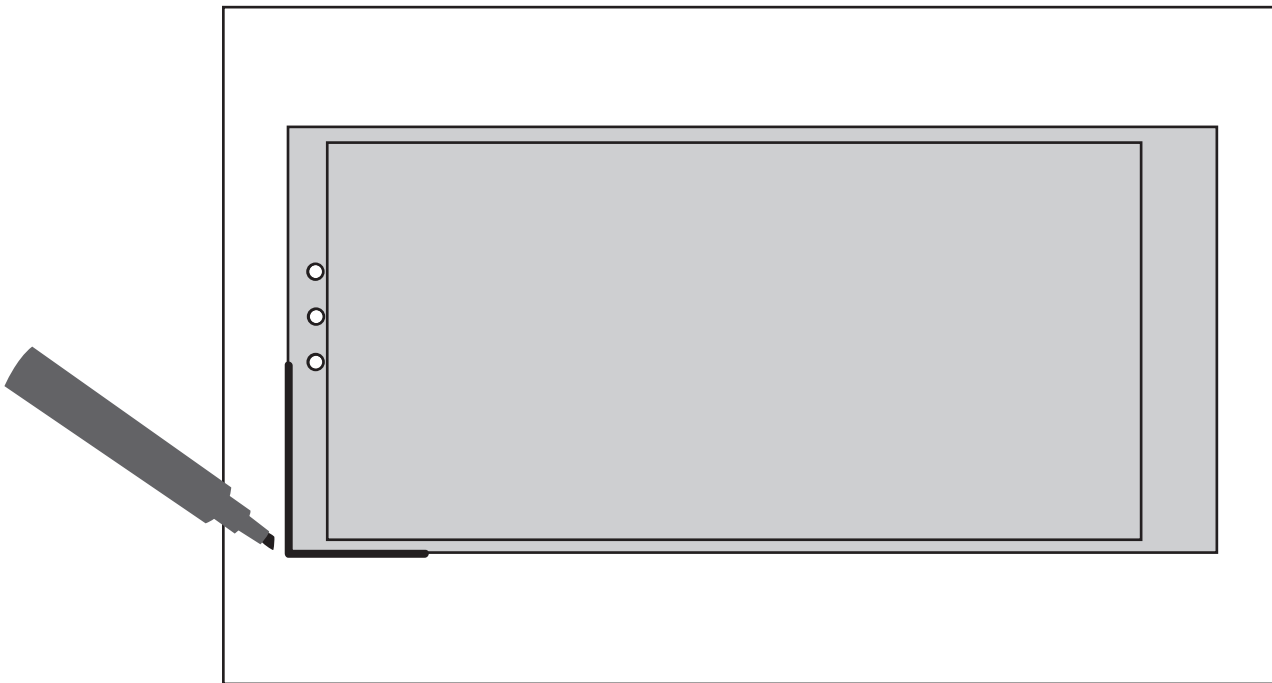
**Cut within the overlay's boundaries, decreasing the size of the overlay.**



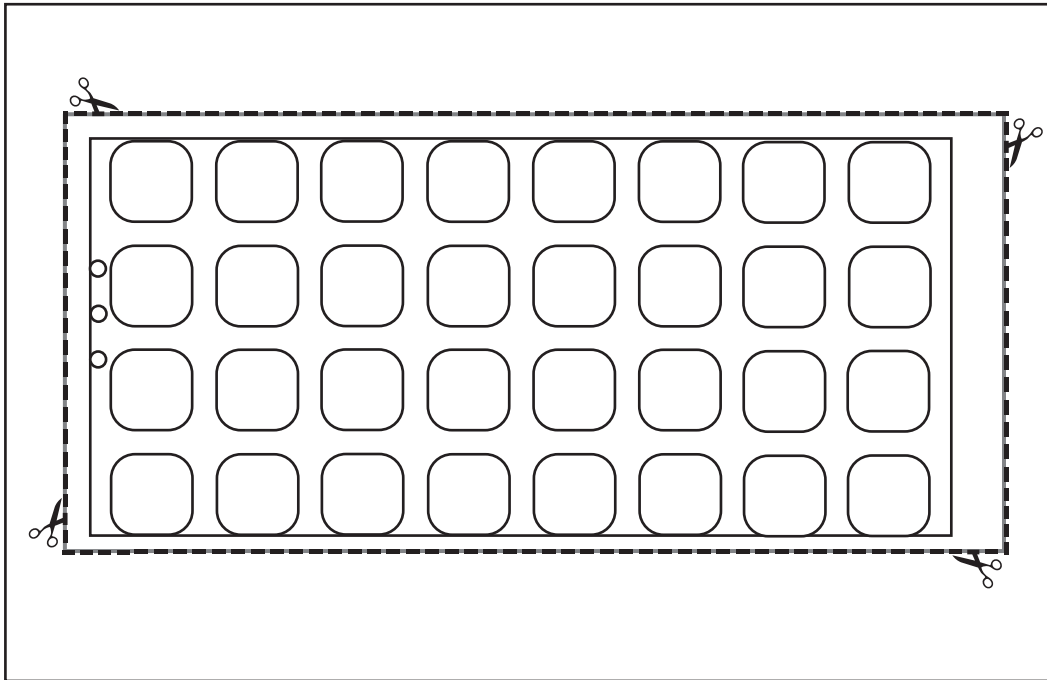
2. Laminate the overlay



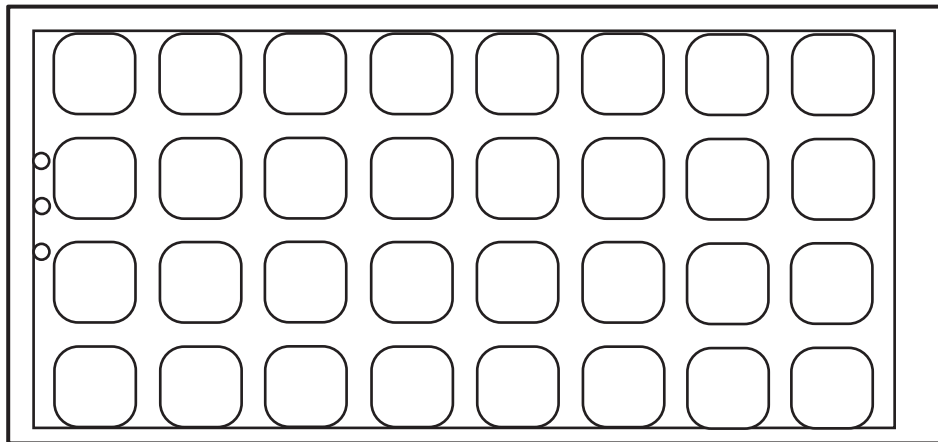
3. Place the Overlay Template over the laminated overlay.  
**Make sure the overlay's holes align with the holes on the template.**



4. Trace the Overlay Template onto the laminate.  
**The bottom and left edge of the overlay must be traced accurately to ensure correct alignment of the sensing holes.**



5. Remove template and cut along the overlay's new border.  
**The bottom and left edge of the overlay must be cut with careful precision to ensure correct alignment of the sensing holes.**



**Completed Overlay**